

# Environmental Product Declaration

## Double Toilet Roll Holder

|                    |                               |
|--------------------|-------------------------------|
| Programme          | The International EPD® System |
| Programme operator | EPD International AB          |
| Geographical scope | Global                        |
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| Validity date      | 2028-07-19                    |
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In accordance with ISO 14025 and EN 15804:2012+A2:2019/AC:2021

An EPD should provide current information and may be updated if conditions change.  
The stated validity is therefore subject to the continued registration and publication at  
[www.environdec.com](http://www.environdec.com)





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# Programme information

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ISO standard ISO 21930 and CEN standard EN 15804 serves as the core Product Category Rules (PCR)

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Product Category Rules (PCR): PCR 2019:14 Construction products, version 1.2.5, Construction EN 15804:2012 + A2:2019/AC:2021, Sustainability of Construction Works

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PCR review was conducted by: The Technical Committee of the International EPD® System. Review chair: Claudia A. Peña, University of Concepción, Chile

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The International EPD® System: EPD International AB Box 210 60 SE-100 31Stockholm, Sweden, [www.environdec.com](http://www.environdec.com)

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Independent third-party verification of the declaration and data, according to ISO 14025:2006:

EPD process certification      EPD verification

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Procedure for follow-up of data during EPD validity involves third party verifier:

Yes      No

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The EPD owner has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programmes may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804.

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Third party verifier: Prof. Ing. Vladimír Kočí, Ph.D., MBA, LCA Studio

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Approved by: The International EPD® System Technical Committee, supported by the Secretariat

# Programme information

EPDs within the same product category but registered in different EPD programmes may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterisation factors); have equivalent content declarations; and be valid at the time of comparison.

|                                    |  |
|------------------------------------|--|
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# How to read this EPD

An Environmental Product Declaration (EPD) is an ISO Type III Environmental Declaration based on ISO 14025 standard. An EPD transparently reports the environmental performance of products or services from a lifecycle perspective. The preparation of an EPD includes different stages, from acquiring raw materials to the end of life of the final product/service. EPDs are based on international standards and consider the entire value chain. Additionally, EPD is a third-party verified document. This EPD includes several sections described below.

## General and Program Information

The first part of an EPD has information about the name of the manufacturer and product/service and other general information such as the validity and expiration dates of the document, the name of the program operator, geographical scope, etc. The second page states the standards followed and gives information about the program operator, third-party verifier, etc. The followed Product Category Rule (PCR) is indicated on the second page.

## Company and Product Information

Information about the company and the investigated product is given in this section. It sum-

marizes the characteristics of the product provided by the manufacturer. It also includes information about the product such as product composition and packaging.

## LCA Information

LCA information is one of the most important parts of the EPD as it describes the functional/declared unit, time representativeness of the study, database(s) and LCA software, along with system boundaries. The table presented in this part has columns for each stage in the life cycle. The considered stages are marked 'X' whereas the ones that are not considered are labeled as 'NR'. Not all EPDs consider the full life cycle assessment for a product's entire life stages. The

'System Boundary' page is also the place where one can find detailed information about the stages and the assumptions made.

## LCA Results

The results of the Life Cycle Assessment analysis are presented in table format. The first column in each table indicates the name of the impact category and their measurement units are presented in the second column. These tables show an amount at each life cycle stage to see the impact of different indicators on different stages. Each impact can be understood as what is released through the production of the declared unit of the material—in this case, 1 kg of Toilet Roll

Holder. The benefits of reuse/recycling of the declared product are reflected in this section. The first impact in the table is global warming potential (GWP), which shows how much CO<sub>2</sub> is released at each stage. Other impacts include eutrophication potential, acidification potential, ozone layer depletion, land use related impacts, etc. The second table provides results for resource use and the third table is about the waste produced during production. The fourth and final table shows the results for the GWP-GHG indicator, which is almost equivalent to the GWP-Total indicator mentioned previously. The only difference is that this indicator excludes the biogenic carbon content by following a certain methodology.

# About the company

## All things considered.

**We are The Splash Lab.** Restrooms are the most often used spaces and the least considered. We're changing that. We have built on our reputation re-interpreting the rituals around hygiene and the restroom experience.

We believe the future is personal. We challenge conventional restroom norms via product innovation to create considered solutions for corporate, commercial, public, hospitality and residential spaces. We use rich raw materials, cutting-edge automation, and modular bathroom systems to powerfully and positively influence the lives of people and the planet.

### **Sustainability**

TSL's award winning products make environmentally conscious restrooms a breeze to specify and a delight to use. For sustainability beyond resource-consciousness, TSL manufactures products in long-wearing stainless steel and solid surface, keeping them out of landfills for years to come.

### **Inclusivity**

We are committed to making restroom products that foster a safe, harmonious, rejuvenating, and functional space for everyone who passes through.


### **Holistic Design**

From the smallest detail of sensor placement to the high quality finishes that bring together your aesthetic vision, we pledge to consider every human element of interaction with our products.

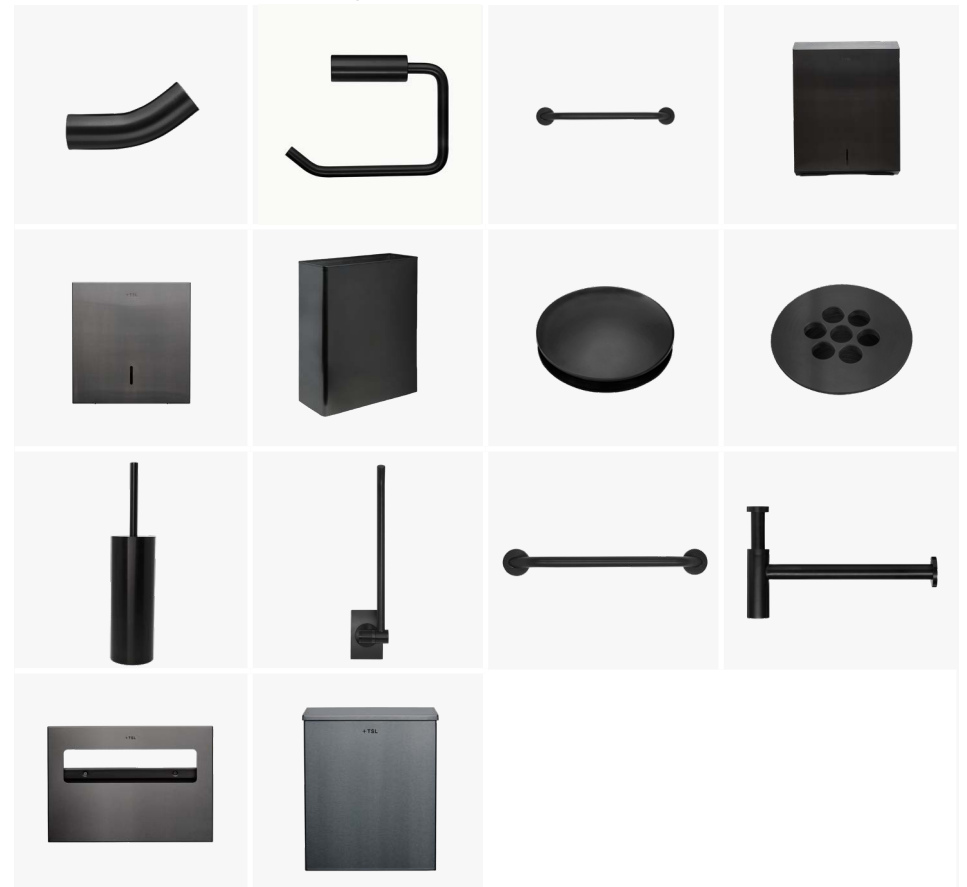
# Product information

The Double Toilet Roll Holder is made from cast stainless steel with four colorised finishes. It holds two standard rolls of paper. This product is a representative product among the 'accessories' category of the manufacturer. All the products among this category are made of mainly stainless steel and have very similar material composition. The products are individually checked and the environmental performances between products do not differ more than 10% (by 1 kg consideration). The included products are listed below.

## Double Toilet Roll Holder

|   |                                     |        |
|---|-------------------------------------|--------|
|  | TSL.46<br>Double Toilet Roll Holder | ___ kg |
|---|-------------------------------------|--------|

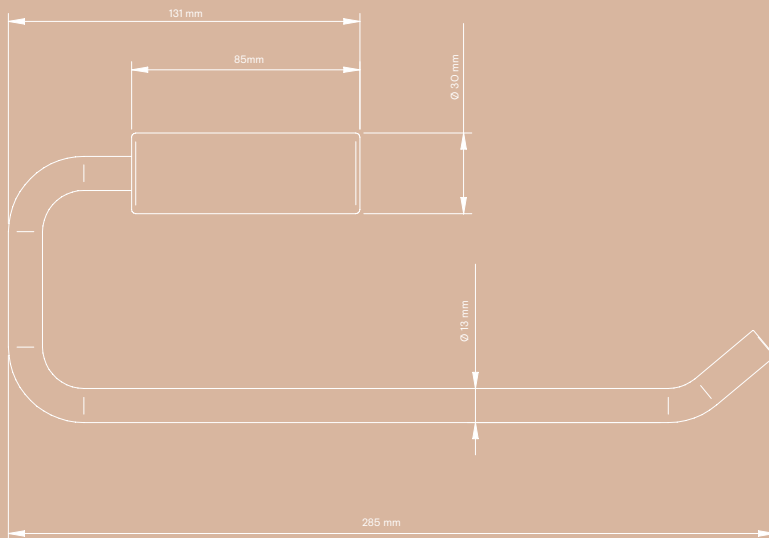
## Also covered by this declaration



# Product information

The product investigated in this EPD is the company's double toilet roll holder with a concealed fixing, constructed from stainless steel.

The material composition and packaging information is provided in the tables below.



## Raw Material

|                                       |       |
|---------------------------------------|-------|
| Stainless steel                       | 79.0% |
| Brass                                 | 3.4%  |
| Paper                                 | 14%   |
| Others (foam & plastic fixing plates) | 3.6%  |

## Packaging Material

|           |     |
|-----------|-----|
| Cardboard | 50% |
| PE film   | 50% |



# Technical data

|                              |   |
|------------------------------|---|
| <b>Warranty</b>              | 1 year from date of purchase                  |
| <b>Stainless steel grade</b> | AISI 304                                      |
| <b>Capacity</b>              | 2 Rolls                                       |
| <b>Maximum roll size</b>     | Outer Ø: 130mm / Width: 110mm / Inner Ø: 35mm |
| <b>Weight</b>                | 0.86kg  |

# System boundary

## **A1** **Raw material supply**

This stage includes materials extraction and pre-treatment processes before production. Main materials used in the product are stainless steel, brass, paper and plastic parts. Environmental impacts of these materials are considered at this stage.

## **A2** **Transport**

This stage is relevant for the delivery of materials to the production plant. Highway transport is the mean of transport at this stage. Transport distances are provided by the manufacturer as average values.

## **A3** **Manufacturing**

This stage includes manufacturing related impacts. The following processes are included: Stainless steel is cast to form the individual components of each accessory and they are PVD-coated separately in a vacuum chamber. The coated components are assembled prior to packaging.

## **A4** **Transport**

This stage is relevant for the delivery of product to intended markets. Highway and seaway transportation are involved. Transport distances are provided by the manufacturer as average values.

# System boundary

## **C1** Deconstruction and demolition

This stage includes the impacts during the dismantling of double toilet roll holder. Manual dismantling is assumed, thus no energy or additional material are needed for the dismantling of the product.

## **C2** Transport

This stage includes the transportation of discarded products to the waste processing/disposal area. 50 km distance by trucks is assumed.

## **C3** Waste processing

It is assumed that 90% of the metal parts (stainless steel & brass) of the product is recycled whereas the rest is landfilled. Thus, no waste processing is needed.

## **C4** Disposal

Landfilling impacts are calculated at this stage.

## **D** Reuse, recycling, and recovery potential

The benefits of using stainless steel and brass as a virgin material substitute are considered in this stage.

# LCA information

|  |  |
|--|--|
| <b>Declared unit</b>                               | 1 kg of the Double Toilet Roll Holder produced by The Splash Lab.  |
| <b>Geographical scope</b>                          | The geographical scope of this EPD is Global.  |
| <b>System boundary</b>                             | Cradle to gate with options, modules C1–C4, module D and with optional module A4.  |
| <b>Database and LCA software</b>                   | Ecoinvent 3.9.1 and SimaPro 9.5.   |
| <b>Period under review</b>                         | All primary data collected from The Splash Lab is for the year 2022.   |
| <b>Allocations</b>                                 | Water consumption, energy consumption and raw material transportation were weighted according to 2022 production figures. In addition, hazardous and non-hazardous waste amounts were also allocated from the 2022 total waste generation.   |
| <b>Cut-off criteria</b>                            | 1% cut-off applied. Data for elementary flows to and from the product system contributing to a minimum of 99% of the declared environmental impacts have been included.  |
| <b>REACH regulation</b>                            | No substances included in the Candidate List of Substances of Very High Concern for authorization under the REACH regulations are present in this product either above the threshold for registration with the European Chemicals Agency or above 0.1% (wt/wt)   |
| <b>LCA Modelling, Calculation and Data Quality</b> | The results of the LCA with the indicators as per EPD requirement are given in the LCA result tables. EN15804 method is followed. All energy calculations were obtained using Cumulative Energy Demand, Low Heating Values (LHV) methodology, while freshwater use is calculated within selected inventory flows in SimaPro according to the PCR. Corresponding regional regional energy datasets were used for all energy related activities. |

|                      | Product stage        |           |               | Construction process stage |                           | Use stage |             |        |             |               |                        |                       | End-of-life stage             |           |                  |          | Benefits and loads                                    |
|----------------------|----------------------|-----------|---------------|----------------------------|---------------------------|-----------|-------------|--------|-------------|---------------|------------------------|-----------------------|-------------------------------|-----------|------------------|----------|---|
|                      | Raw materials supply | Transport | Manufacturing | Transport                  | Construction installation | Use       | Maintenance | Repair | Replacement | Refurbishment | Operational energy use | Operational water use | Deconstruction and demolition | Transport | Waste processing | Disposal | Future reuse, recycling or energy recovery potentials |
| Module               | A1                   | A2        | A3            | A4                         | A5                        | B1        | B2          | B3     | B4          | B5            | B6                     | B7                    | C1                            | C2        | C3               | C4       | D   |
| Declared modules     | X                    | X         | X             | X                          | ND                        | ND        | ND          | ND     | ND          | ND            | ND                     | ND                    | X                             | X         | X                | X        | X   |
| Geography            | TW                   | TW        | TW            | GLO                        | -                         | -         | -           | -      | -           | -             | -                      | -                     | GLO                           | GLO       | GLO              | GLO      | GLO   |
| Specific data used   | >90%                 |           |               |                            |                           |           |             |        |             |               |                        |                       | -                             |           |                  |          |   |
| Variation / products | <10%                 |           |               |                            |                           |           |             |        |             |               |                        |                       | -                             |           |                  |          |   |
| Variation / sites    | 0%                   |           |               |                            |                           |           |             |        |             |               |                        |                       | -                             |           |                  |          |   |

X = Included in LCA, ND= Not declared

# LCA results



| Indicator             | Unit  | A1-A3    | A4        | C1       | C2       | C3       | C4       | D         |
|-----------------------|---|----------|-----------|----------|----------|----------|----------|-----------|
| GWP / fossil          | kg CO <sub>2</sub> eq   | 7.12E+00 | 4.44E-01  | 0.00E+00 | 5.08E-03 | 0.00E+00 | 6.13E-03 | -1.35E+00 |
| GWP / biogenic        | kg CO <sub>2</sub> eq   | 4.31E-02 | -4.91E-05 | 0.00E+00 | 1.93E-06 | 0.00E+00 | 2.78E-01 | 2.61E-03  |
| GWP / luluc           | kg CO <sub>2</sub> eq   | 1.14E-02 | 3.24E-04  | 0.00E+00 | 2.61E-06 | 0.00E+00 | 8.01E-07 | -7.00E-04 |
| GWP / total           | kg CO <sub>2</sub> eq   | 7.17E+00 | 4.45E-01  | 0.00E+00 | 5.08E-03 | 0.00E+00 | 2.84E-01 | -1.35E+00 |
| ODP                   | kg CFC-11 eq  | 8.57E-08 | 6.86E-09  | 0.00E+00 | 8.64E-11 | 0.00E+00 | 7.03E-11 | -3.04E-08 |
| AP                    | mol H+ eq   | 4.99E-02 | 1.13E-02  | 0.00E+00 | 1.39E-05 | 0.00E+00 | 3.30E-05 | -1.69E-02 |
| EP / freshwater       | kg P eq   | 3.69E-03 | 1.85E-05  | 0.00E+00 | 4.26E-07 | 0.00E+00 | 2.28E-07 | -1.46E-03 |
| EP / marine           | kg N eq   | 7.99E-03 | 2.82E-03  | 0.00E+00 | 3.66E-06 | 0.00E+00 | 2.74E-04 | -1.74E-03 |
| EP / terrestrial      | mol N eq  | 8.28E-02 | 3.11E-02  | 0.00E+00 | 3.79E-05 | 0.00E+00 | 8.53E-05 | -2.04E-02 |
| POCP                  | kg NMVOC  | 2.82E-02 | 8.55E-03  | 0.00E+00 | 2.00E-05 | 0.00E+00 | 1.07E-04 | -8.86E-03 |
| **ADPE                | kg Sb eq  | 3.07E-04 | 5.64E-07  | 0.00E+00 | 1.42E-08 | 0.00E+00 | 1.14E-08 | -1.72E-04 |
| **ADPF                | MJ  | 8.95E+01 | 5.65E+00  | 0.00E+00 | 7.67E-02 | 0.00E+00 | 6.01E-02 | -1.47E+01 |
| **WDP                 | m3 depriv.  | 1.48E+00 | 1.58E-02  | 0.00E+00 | 3.90E-04 | 0.00E+00 | 7.67E-04 | -2.61E-01 |
| PM                    | disease inc.  | 5.46E-07 | 1.81E-08  | 0.00E+00 | 5.01E-10 | 0.00E+00 | 4.00E-10 | -1.12E-07 |
| *IR                   | kBq U-235 eq  | 5.04E-01 | 3.20E-03  | 0.00E+00 | 7.03E-05 | 0.00E+00 | 4.56E-04 | -3.75E-02 |
| **HTP / C             | CTUh  | 3.28E-08 | 1.93E-10  | 0.00E+00 | 2.26E-12 | 0.00E+00 | 2.63E-12 | -8.41E-09 |
| **HTP / NC            | CTUh  | 3.20E-07 | 2.11E-09  | 0.00E+00 | 5.56E-11 | 0.00E+00 | 4.61E-10 | -1.71E-07 |
| **SQP                 | Pt  | 5.08E+01 | 1.45E+00  | 0.00E+00 | 7.76E-02 | 0.00E+00 | 1.28E-01 | -6.56E+00 |
| <b>Acronyms</b>       | GWP-total: Climate change, GWP-fossil: Climate change- fossil, GWP-biogenic: Climate change - biogenic, GWP-luluc: Climate change - land use and transformation, ODP: Ozone layer depletion, AP: Acidification terrestrial and freshwater, EP-freshwater: Eutrophication freshwater, EP-marine: Eutrophication marine, EP-terrestrial: Eutrophication terrestrial, POCP: Photochemical oxidation, ADPE: Abiotic depletion - elements, ADPF: Abiotic depletion - fossil resources, WDP: Water scarcity, PM: Respiratory inorganics - particulate matter, IR: Ionising radiation, ETP-FW: Ecotoxicity freshwater, HTP-c: Cancer human health effects, HTP-nc: Non-cancer human health effects, SQP: Land use related impacts, soil quality. |          |           |          |          |          |          |           |
| <b>Legend</b>         | A1: Raw Material Supply, A2: Transport, A3: Manufacturing, A4: Transport, C1: Deconstruction / Demolition, C2: Transport, C3: Waste Processing, C4: Disposal, D: Benefits and Loads Beyond the System Boundary.   |          |           |          |          |          |          |           |
| <b>*Disclaimer 1</b>  | This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator  |          |           |          |          |          |          |           |
| <b>**Disclaimer 2</b> | The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.  |          |           |          |          |          |          |           |

### Information on biogenic carbon content according to EN 15804+A2

|                                      |      |          |
|--------------------------------------|------|----------|
| Biogenic carbon content in product   | kg C | 2.15E-02 |
| Biogenic carbon content in packaging | kg C | 1.79E-04 |

| Resource use    |   |          |          |          |          |          |          |           |
|-----------------|---|----------|----------|----------|----------|----------|----------|-----------|
| Indicator       | Unit  | A1-A3    | A4       | C1       | C2       | C3       | C4       | D         |
| PERE            | MJ  | 1.63E+01 | 4.62E-02 | 0.00E+00 | 9.70E-04 | 0.00E+00 | 7.56E-03 | -8.30E-01 |
| PERM            | MJ  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| PERT            | MJ  | 1.63E+01 | 4.62E-02 | 0.00E+00 | 9.70E-04 | 0.00E+00 | 7.56E-03 | -8.30E-01 |
| PENRE           | MJ  | 8.95E+01 | 5.65E+00 | 0.00E+00 | 7.67E-02 | 0.00E+00 | 6.01E-02 | -1.47E+01 |
| PENRM           | MJ  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| PENRT           | MJ  | 8.95E+01 | 5.65E+00 | 0.00E+00 | 7.67E-02 | 0.00E+00 | 6.01E-02 | -1.47E+01 |
| SM              | kg  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| RSF             | MJ  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| NRSF            | MJ  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00  |
| FW              | m <sup>3</sup>  | 7.44E-02 | 6.26E-04 | 0.00E+00 | 1.57E-05 | 0.00E+00 | 6.24E-05 | -1.07E-02 |
| <b>Acronyms</b> | PERE: Use of renewable primary energy excluding resources used as raw materials, PERM: Use of renewable primary energy resources used as raw materials, PERT: Total use of renewable primary energy, PENRE: Use of non-renewable primary energy excluding resources used as raw materials, PENRM: Use of non-renewable primary energy resources used as raw materials, PENRT: Total use of non-renewable primary energy, SM: Secondary material, RSF: Renewable secondary fuels, NRSF: Non-renewable secondary fuels, FW: Net use of fresh water. |          |          |          |          |          |          |           |

### Waste output flows

| Indicator       | Unit  | A1-A3    | A4       | C1       | C2       | C3       | C4       | D        |
|-----------------|---|----------|----------|----------|----------|----------|----------|----------|
| HWD             | kg  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| NHWD            | kg  | 1.22E-03 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| RWD             | kg  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| CRU             | kg  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| MFR             | kg  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 7.04E-01 | 0.00E+00 | 0.00E+00 |
| MER             | kg  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| EE(Electrical)  | MJ  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| EE(Thermal)     | MJ  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| <b>Acronyms</b> | HWD: Hazardous waste disposed, NHWD: Non-hazardous waste disposed, RWD: Radioactive waste disposed, CRU: Components for reuse, MFR: Material for recycling, MER: Materials for energy recovery, EE (Electrical): Exported energy electrical, EE (Thermal): Exported energy thermal. |          |          |          |          |          |          |          |

### Climate impact

| Indicator | Unit                  | A1-A3    | A4       | C1       | C2       | C3       | C4       | D         |
|-----------|-----------------------|----------|----------|----------|----------|----------|----------|-----------|
| *GHG-GWP  | kg CO <sub>2</sub> eq | 7.26E+00 | 4.45E-01 | 0.00E+00 | 5.09E-03 | 0.00E+00 | 2.17E-01 | -1.36E+00 |

GHG-GWP = Global Warming Potential total excl. biogenic carbon following IPCC AR5 methodology

\* The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus equal to the GWP indicator originally defined in EN 15804:2012+A1:2013



# References

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GPI / General Programme Instructions of the International EPD® System. Version 4.0.

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EN ISO 9001 / Quality Management Systems – Requirements

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ISO 14020:2000 / Environmental Labels and Declarations – General principles

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EN 15804:2012+A2:2019 / AC:2021 Sustainability of construction works – Environmental Product Declarations – Core rules for the product category of construction products

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ISO 14025 / DIN EN ISO 14025:2009-11: Environmental labels and declarations –Type III environmental declarations – Principles and procedures

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ISO 14040 / 44 / DIN EN ISO 14040:2006-10. Environmental management – Life cycle assessment – Principles and framework (ISO14040:2006) and Requirements and guidelines (ISO 14044:2006)

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PCR for Construction Products and Construction Services / Prepared by IVL Swedish Environmental Research Institute. Swedish Environmental Protection Agency. SP Trä. Swedish Wood Preservation Institute. Swedisol. SCDA. Svenskt Limträ AB. SSAB. The International EPD System. 2019:14 Version 1.2.5

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The International EPD® System / The International EPD® System is a programme for type III environmental declarations. maintaining a system to verify and register EPD®s as well as keeping a library of EPD®s and PCRs in accordance with ISO 14025. [www.environdec.com](http://www.environdec.com)

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